












Date: Friday, 11/07/2008 10:03:22 AM  
 User: Julie Lecocq

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: EYEBOLT
Job Number	: 40433		
Estimate Number	: 12427		
P.O. Number	:	Part Number	: D2021101
This Issue	: 11/07/2008 S.O. No. :	Drawing Number	: D2021
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	: N/A
Previous Run	: 40093	Material	:
Written By	:	Due Date	: 18/07/2008
Checked & Approved By	: <u>JULIE LECOCQ</u>	Qty:	<u>19</u> Um: Each
Comment	: Est Rev:A New Issue 06-05-31 JLM		
Additional Product			
Job Number: 			
Seq. #:	Machine Or Operation:	Description :	
1.0	AN43B7A	EYEBOLT	
			
Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s)			
Eyebolt			
Batch: <u>M 106176</u> <u>SB</u> <u>08/07/15</u> <u>(19)</u>			
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
			
Comment: SMALL & MEDIUM FAB RESOURCE 1			
1-Drill as per Dwg D2021			
2-Deburr			
3-Touch-up with epoxy Primer as per Dwg D2021			
Batch: <u>M 106176</u> <u>FF</u> <u>08-07-15</u> <u>(19)</u>			
3.0	QC5	INSPECT WORK TO CURRENT STEP	
			
Comment: INSPECT WORK TO CURRENT STEP <u>SB</u> <u>08/07/15</u> <u>(19)</u>			
4.0	PACKAGING 1	PACKAGING RESOURCE #1	
			
Comment: PACKAGING RESOURCE #1			
Identify and Stock			
Location: <u>ST9</u> <u>PC</u> <u>08/07/15</u> <u>(19)</u>			
5.0	QC21	FINAL INSPECTION W/O RELEASE	
			
Comment: FINAL INSPECTION W/O RELEASE <u>MF</u> <u>08-07-14</u>			

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

RELEASED  
97/04/22 DS

D2021

DRILL 1/4 (.250) DIA.  
EXISTING LOCATION  
OF .192 DIA. HOLE



D2021-101

MAKE FROM AN43B-7A EYEBOLT  
TOUCH-UP HOLE I.D. WITH EPOXY PRIMER

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 4433

REVISION		PART NO.		ITEM		DESCRIPTION		MATERIAL		SPEC/REWORK	
DRAWN		CONTRACT NO.		BRADLEY		DART AERO ACCESSORIES INC					
APPROVED		DATE		NO. 101		DART					
DESCRIPTION		EYEBOLT		97-08		TITLE		EYEBOLT		REV	
OF		CHANGED				DATE		D2021		SHEET 1 OF 1	
CHANGE											
THIS DRAWING IS SUBJECT TO CHANGE AND IS SUPPLIED ON THE UNDERSTANDING THAT THE USER ASSUMES ALL LIABILITY FOR THE USE OF THIS DRAWING WITHOUT THE SIGNATURE OF DART AERO.		RIVET CODE SHALL BE PER MIL 823		BASIC CODE		DART AERO		DART AERO		DART AERO	
REQUIREMENTS - UNLESS OTHERWISE SPECIFIED		BASIC CODE		DART AERO		DART AERO		DART AERO		DART AERO	
1. DIMENSIONS ARE IN INCHES		BASIC CODE		DART AERO		DART AERO		DART AERO		DART AERO	
2. FINISHES ARE AS SHOWN		BASIC CODE		DART AERO		DART AERO		DART AERO		DART AERO	
3. MATERIALS ARE AS SHOWN		BASIC CODE		DART AERO		DART AERO		DART AERO		DART AERO	
4. TOLERANCES ARE AS SHOWN		BASIC CODE		DART AERO		DART AERO		DART AERO		DART AERO	
5. HOLE PER AND TOLERANCE		BASIC CODE		DART AERO		DART AERO		DART AERO		DART AERO	
6. ALL DIMENSIONS ARE IN INCHES		BASIC CODE		DART AERO		DART AERO		DART AERO		DART AERO	
REPORT ALL DISCREPANCIES - DO NOT SCALE		BASIC CODE		DART AERO		DART AERO		DART AERO		DART AERO	

